

## LISTING OF THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A method of making a breast cup for a garment of clothing comprising:-

a) ~~taking~~ providing a structure defining component of a breast cup form and created from a flexible sheet of ~~mouldable~~ moldable material, wherein the breast cup form has a convex side and a perimeter;

b) ~~engaging~~ providing a flexible covering panel (~~herein-after "covering panel"~~) of an at least part breast cup form wherein the at least part breast form corresponds ~~corresponding~~ to at least part of ~~said the~~ structure defining component, engaging the flexible covering panel to the structure defining component to locate ~~said the~~ covering panel on the convex side of the breast cup form of ~~said the~~ structure defining component in at least a partial overlapping condition, to thereby define a panel assembly which includes ~~said the~~ structure defining component and ~~said the~~ covering panel, the panel assembly having a perimeter a concave side and an opposite convex side,

c) affixing to the convex side of ~~said the~~ panel assembly, a flexible decorative panel of ~~flexible a material~~ (~~herein-after "decorative panel"~~) of a contrasting appearance to the appearance of the convex side of ~~said the~~ covering panel and in an overlying condition to part of ~~said the~~ panel assembly and in a first position to locate ~~said the~~ decorative panel inwardly of the perimeter of ~~said the~~ panel assembly, the decorative panel having a perimeter,

d) removing a region of the panel assembly covered by and within the perimeter of ~~said the~~ decorative panel to thereby expose the decorative panel to the concave side of ~~said the~~ panel assembly.

2. (Currently Amended) A method as claimed in claim 1 wherein the decorative panel has a respective second perimeter; ~~said the~~ affixing defined in step (c) is by affixing ~~said the~~ decorative panel at ~~[[its]]~~ the second perimeter thereof to ~~said the~~ panel assembly at and about the second perimeter of ~~said the~~ decorative panel and wherein ~~said the~~ removing defined in step (d) is removal

of a region of ~~said~~ the panel assembly encompassed by the perimeter ~~fixing of said~~ which fixes the decorative panel.

3. (Currently Amended) A method as claimed in claim 1 wherein ~~said~~ the affixing defined in step (c) is by stitching ~~said~~ the decorative panel at ~~[[its]]~~ the second perimeter thereof to ~~said~~ the panel assembly at and about the second perimeter of ~~said~~ the decorative panel and wherein the ~~said~~ the removing defined in step (d) is removal of a region encompassed by the perimeter stitching at the second perimeter of ~~said~~ the decorative panel.

4. (Currently Amended) A method as claimed in claim 1 wherein ~~said~~ the structure defining component includes a means defining a visible reference point within the perimeter of ~~said~~ the breast cup form wherein subsequent to step (b) and prior to step (c), relying upon the ~~said~~ reference point ~~is relied upon~~ to generate a visible reference point of corresponding position visible from the convex side of ~~said~~ the panel assembly for the purposes of reliance in step (c) to establish ~~[[the]]~~ an appropriate ~~said~~ the first position of ~~said~~ the decorative panel with respect to ~~said~~ the panel assembly.

5. (Currently Amended) A method as claimed in claim 4 wherein ~~said~~ the visible reference point on ~~said~~ the convex side of ~~said~~ the panel assembly is generated by penetrating ~~said~~ the panel assembly from ~~said~~ the concave side of the panel assembly to ~~said~~ the convex side of the panel assembly with ~~[[a]]~~ means defining a visible reference point.

6. (Currently Amended) A method as claimed in claim 5 wherein ~~said~~ the penetrating is by stitching a line of thread through ~~said~~ the panel assembly.

7. (Currently Amended) A method as claimed in claim 6 wherein ~~said~~ the means defining a visible reference point is a line of reference, ~~said~~ the stitching being along at least part of such ~~said~~ the line of reference.

8. (Currently Amended) A method as claimed in claim 6 wherein ~~said the~~ means defining a visible reference point is an endless line of reference provided about a region of ~~said the~~ panel assembly, ~~the said~~ stitching being along ~~said the~~ endless line, ~~said the~~ region being of a perimeter shape commensurate with ~~the perimeter~~ a shape of ~~the second perimeter of the~~ said decorative panel to thereby allow ~~said the~~ decorative panel to be aligned with ~~said the~~ stitching ~~for the subsequent and subsequently~~ affixing as defined in step (c).

9. (Currently Amended) A method as claimed in claim 4 further comprising forming of the structure prior to step (a), and wherein ~~the~~ means defining a visible reference point is generated during the forming of ~~said the~~ structure defining component prior to step (a).

10. (Currently Amended) A method as claimed in claim 4 further comprising forming of the structure prior to step (a), and wherein ~~said the~~ means defining a visible reference point is generated during the forming of ~~said the~~ structure defining component prior to step (a) by embossing the visible reference point into the convex side ~~surface~~ of ~~said the breast form of the~~ structure defining component.

11. (Currently Amended) A method as claimed in claim 10 wherein ~~said the~~ structure defining component includes a sheet of foam material and ~~said the~~ embossing is achieved by ~~the enhanced~~ compression of ~~said the~~ sheet of foam material ~~at where said so that the~~ visible reference point is defined during the forming of ~~said the~~ structure defining component.

12. (Currently Amended) A method as claimed in claim 4 wherein ~~said the moldable material of the~~ structure defining component includes [[a]] at least one sheet of foam material and the covering material comprises a sheet of fabric material ~~with which there is~~ adhered ~~from to~~ at least one major surface ~~thereof a sheet of fabric material of the foam material,~~ ~~said the~~ engaging of ~~said the~~ structure defining component with ~~said the~~ covering panel being to position ~~said the~~ covering panel on [[the]] a side of ~~said the~~ structure defining component opposite to ~~said the~~ at least one sheet of fabric material.

13. (Currently Amended) A method as claimed in claim 1 wherein subsequent to step (d) applying embroidery stitching ~~is applied~~ at or proximate and inward of the perimeter of ~~said the~~ decorative panel to capture, within ~~the an~~ enclosure defined by ~~of said the~~ embroidery stitching, ~~[[the]]~~ edges of ~~said the~~ panel assembly that are exposed by the removing of ~~said the~~ region defined as step (d).

14. (Currently Amended) A method as claimed in claim 13 wherein the decorative panel has a perimeter edge and the ~~said~~ embroidery stitching also captures within the enclosure defined by ~~by [[of]]~~ ~~said the~~ embroidery stitching the perimeter edge of said decorative panel.

15. (Currently Amended) A method as claimed in claim 1 wherein the covering panel has a perimeter and the ~~said~~ engaging defined in step (b) is by affixing by sewing of the covering panel to ~~said the~~ structure defining component at the perimeter of ~~said the~~ covering panel.

16. (Currently Amended) A method as claimed in claim 1 wherein where ~~said the~~ covering panel is of coextensive perimeter shape to the structure defining component, ~~said the~~ engaging defined in step (b) is by affixing by sewing of the covering panel to the structure defining component at the perimeter of ~~said the~~ structure defining component.

17. (Currently Amended) A method of making a breast cup for a garment of clothing comprising:-

a) taking providing a structure defining component of a breast cup form and created from a flexible sheet of ~~mouldable~~ moldable material,

b) engaging a flexible covering panel, ~~(herein after "covering panel")~~ of an at least part breast cup form corresponding to at least part of ~~said the~~ structure defining component, to the structure defining component to locate ~~said the~~ covering panel on the convex side of the breast cup form of ~~said the~~ structure defining component in at least a partial overlapping condition, to define a panel assembly which includes ~~said the~~ structure defining component and ~~said the~~ covering panel, wherein the panel assembly has a convex side, a concave side and a perimeter;

c) affixing to the concave side of ~~said the~~ panel assembly, a decorative panel of flexible decorative panel material (~~herein after "decorative panel"~~) of a contrasting appearance to the convex side of ~~said the~~ covering panel, in an overlying condition to part of ~~said the~~ panel assembly and in a position to locate ~~said the~~ decorative panel inwardly of the perimeter of ~~said the~~ panel assembly, the decorative panel having a perimeter;

d) removing a region of the panel assembly covered by and within the perimeter of ~~said the~~ decorative panel to thereby expose the decorative panel to the convex side of ~~said the~~ panel assembly.

18. (Currently Amended) A breast cup assembly for incorporation into a garment of clothing and made in accordance ~~[[to]]~~ with the method of claim 1.

19. (Currently Amended) A breast cup assembly comprising  
a structure defining component of a breast cup form and created from a flexible sheet of ~~mouldable~~ moldable material, the structure defining component having a convex side;  
a flexible covering panel (~~herein after "covering panel"~~) affixed to ~~said the~~ structure defining component and of an at least part breast cup form corresponding to at least part of ~~said the~~ structure defining component, ~~said the~~ covering panel located adjacent the structure defining component on the convex side of ~~said the~~ structure defining component and in an at least a partial overlapping condition with ~~said the~~ structure defining component, to define a panel assembly which includes ~~said the~~ structure defining component and ~~said the~~ covering panel, the panel assembly having a convex side, a concave side and a perimeter;

a decorative panel of flexible material (~~herein after "decorative panel"~~) of a contrasting appearance to the convex side of ~~said the~~ panel assembly and affixed ~~with~~, at either one side selected from ~~said the~~ convex side and concave side, ~~said to the~~ panel assembly in an overlying condition and located in a position inwardly of the perimeter of ~~said the~~ panel assembly, the decorative panel having a perimeter;

wherein an opening is provided through ~~said the~~ structure defining component at a region of the structure defining component encompassed by the perimeter of ~~said the~~ decorative panel to there

through expose the decorative panel to the opposite of ~~said the~~ one of ~~said the~~ convex side and the concave side of ~~said the~~ structure defining component.

20. (Currently Amended) A breast cup assembly as claimed in claim 19 wherein ~~said the~~ structure defining component includes a ~~moulded~~ molded sheet of foam material.

21. (Currently Amended) A breast cup assembly as claimed in claim 19 wherein ~~said the~~ structure defining component includes a ~~moulded~~ molded sheet of foam material ~~with which having~~ opposed major surfaces and there is affixed to each opposed major surface~~[[,]]~~ of the molded sheet a panel of fabric.

22. (Currently Amended) A breast cup assembly as claimed in claim 19 wherein ~~said the~~ decorative panel is affixed to the convex side of ~~said the~~ panel assembly by stitching extending through ~~said the~~ decorative panel and ~~said the~~ panel assembly and provided at or immediately inwardly of the perimeter of ~~said the~~ decorative panel and wherein the ~~said or a~~ stitching at the perimeter of ~~said the~~ decorative panel is ~~[[of]]~~ an embroidery ~~kind~~ and captures within ~~such the~~ stitching the perimeter edge of ~~said the~~ decorative panel.

23. (Currently Amended) A breast cup assembly as claimed in claim 19 wherein ~~said the~~ structure defining component and ~~said the~~ covering panel are coextensive.

24. (Currently Amended) A breast cup assembly as claimed in claim 19 wherein ~~said the~~ covering panel is a flexible fabric material.

25. (Currently Amended) A breast cup assembly as claimed in claim 19 wherein ~~said the~~ decorative panel is a lace material.

26. (Currently Amended) A breast cup assembly as claimed in claim 19 wherein ~~said the~~ structure defining component and ~~said the~~ covering panel are coextensive and are stitched to each

other at the perimeter of said the cup form and at where said the perimeter of said the decorative panel is affixed to said the panel assembly.

27. (Currently Amended) A method of making a breast cup for a garment of clothing comprising:-

a) ~~taking~~ providing a structure defining component of a breast cup form and created from a flexible sheet of ~~mouldable~~ moldable material, and the structure defining component having a convex side, a concave side and a perimeter;

b) affixing at a convex side region and in an overlying condition to said the structure defining component, a decorative panel of flexible material (~~herein after "decorative panel"~~) of a contrasting appearance to the convex side of said the structure defining component, said the affixing being ~~[[of]]~~ at a position to locate said the decorative panel inwardly of the perimeter of said the structure defining component, the decorative panel having a perimeter;

c) removing a region of said the structure defining component to create an opening through said the structure defining component, said the opening ~~[[of]]~~ being at a region corresponding to and inwardly of the perimeter of said the decorative panel to thereby expose the affixed decorative panel to the concave side of said the structure defining component.

28. (Currently Amended) A method as claimed in claim 27 wherein said the affixing defined in step (b) is or includes affixing of at least part of the perimeter of said the decorative panel ~~with~~ to the structure defining component, said the removing to create said the opening ~~being by~~ comprising cutting said the structure defining component at a region inwardly of the perimeter of said the decorative panel.

29. (Currently Amended) A method as claimed in claim 27 wherein said the removing to create said the opening in said the region of said the structure defining component is such that once said the region is removed, said the opening remains covered by said the decorative panel.

30. (Currently Amended) A method as claimed in claim 27 wherein prior to the affixing as described in step (b), a flexible covering panel, of an at least part breast cup form and corresponding to at least part of ~~said the~~ structure defining component, is engaged to ~~said the~~ structure defining component to locate ~~said the~~ flexible covering panel on the convex side of the breast cup form of ~~said the~~ structure defining component in at least a partial overlapping condition with the convex side surface of ~~said the~~ structure defining component, whereby the said flexible covering thereby forming forms part of the structure defining component.

31. (Currently Amended) A method of making a breast cup for a garment of clothing comprising:-

a) ~~taking providing~~ a structure defining component of a breast cup form and created from a flexible sheet of mouldable material and having a convex side, a concave side and a perimeter,

b) affixing at [[a]] ~~the concave side, region and~~ in an overlying condition to ~~said the~~ structure defining component, a decorative panel of a flexible material (~~herein after "decorative panel"~~) of having a contrasting appearance to the convex side of ~~said the~~ structure defining component, ~~said the~~ affixing being [[of]] at a position to locate ~~said the~~ decorative panel inwardly of the perimeter of ~~said the~~ structure defining component, the decorative panel having a perimeter;

c) removing a region of ~~said the~~ structure defining component to create an opening through ~~said the~~ structure defining component, ~~said the~~ opening being inwardly of the perimeter of ~~said the~~ decorative panel to thereby expose the affixed decorative panel to the convex side of ~~said the~~ panel assembly.

32. (Currently Amended) A method as claimed in claim 31 wherein ~~said the~~ affixing described in step (b) is or includes affixing of at least part of the perimeter of ~~said the~~ decorative panel with ~~said to the~~ structure defining component, ~~said and the~~ removing to create ~~said the~~ opening being by cutting ~~said the~~ structure defining component at a region corresponding to and being inwardly of the perimeter of ~~said the~~ decorative panel.

33. (Currently Amended) A method as claimed in claim 31 wherein ~~said~~ the removing to create ~~said~~ the opening in a region of ~~said~~ the structure defining component is such that once ~~said~~ the region is removed, ~~said~~ the opening remains covered by ~~said~~ the decorative panel.

34. (Currently Amended) A method as claimed in claim 31 wherein a flexible covering panel of an at least part breast cup form and corresponding to at least part of ~~said~~ the structure defining component, is engaged to ~~said~~ the structure defining component to locate ~~said~~ the flexible covering panel on the convex side of the breast cup form of ~~said~~ the structure defining component in at least a partial overlapping condition with the convex side surface of ~~said~~ the structure defining component, ~~said~~ the flexible covering thereby forming part of the structure defining component.

35. (Currently Amended) A method as claimed in claim 34 wherein ~~said flexible~~ the decorative covering panel is ~~affixing~~ affixed prior to the ~~step described as~~ step (b).

36. (Currently Amended) A breast cup assembly comprising a structure defining component of a breast cup form and created from a flexible sheet of ~~mouldable~~ moldable material and having a convex side, a concave side and a perimeter;[[,]]

a decorative panel of a flexible material (~~herein after "decorative panel"~~) of having a contrasting appearance to the convex side of ~~said~~ the structure defining component and affixed [[with,]] at either one side selected from said convex side and concave side~~[[, said]]~~ of the structure defining component in an overlying condition and located in a position inwardly of the perimeter of ~~said~~ the structure defining component, the decorative panel having a perimeter;

~~wherein~~ an opening ~~is provided~~ through ~~said~~ the structure defining component at a region of the structure defining component encompassed by the perimeter of ~~said~~ the decorative panel to there through expose the decorative panel to the opposite of ~~said~~ the one of ~~said~~ the convex side and the concave side of ~~said~~ the structure defining component.

37. (Currently Amended) A breast cup assembly as claimed in claim 36 wherein ~~said~~ the structure defining component includes a flexible covering ply of material disposed [[to]] at the

convex side of ~~said the~~ structure defining component and against which ~~said the~~ decorative panel is engaged.

38. (Currently Amended) A method of making a breast cup for a garment of clothing comprising:-

a) ~~taking~~ providing a structure defining component of a breast cup form and created from a flexible sheet of ~~mouldable~~ moldable material and having a convex side, a concave side and a perimeter;

b) engaging a flexible covering panel (~~herein after "covering panel"~~) of an at least part breast cup form, having a convex side and a perimeter corresponding to at least part of ~~said the~~ structure defining component, to the structure defining component to locate ~~said the~~ covering panel on the convex side of the breast cup form of ~~said the~~ structure defining component in at least a partial overlapping condition, ~~[[to]]~~ thereby ~~define~~ defining a panel assembly which includes ~~said the~~ structure defining component and ~~said the~~ covering panel, ~~said covering panel including on the panel assembly having a concave side~~;

c) applying to the convex side of ~~said the~~ covering panel~~[[,]]~~ a decorative panel of flexible material (~~herein after "decorative panel"~~) of a contrasting appearance to the convex side of ~~said the~~ covering panel~~[[,]]~~ and positioning the decorative panel positioned in an overlying condition to ~~said the~~ covering panel and in a position to locate ~~said the~~ decorative panel inwardly of the perimeter of ~~said the~~ covering panel,

d) removing a region of the panel assembly ~~within a corresponding region of said panel assembly~~ encompassed by the perimeter of ~~said the~~ decorative panel to thereby expose the decorative panel to the concave side of ~~said the~~ panel assembly.

39. (Currently Amended) A method of making a breast cup for a garment of clothing comprising:-

a) ~~taking~~ providing a structure defining component of a breast cup form and created from a flexible sheet of ~~mouldable~~ moldable material, the breast cup form having a convex side, a concave side and a perimeter,

b) engaging a flexible covering panel, ~~(herein after "covering panel")~~ of an at least part breast cup form corresponding to at least part of ~~said the~~ structure defining component, to the structure defining component to locate ~~said the~~ covering panel on the concave side of the breast cup form of ~~said the~~ structure defining component in at least a partial overlapping condition, to thereby define a panel assembly which includes ~~said the~~ structure defining component and ~~said the~~ covering panel, each of the covering panel and the panel assembly having a concave side and a perimeter, said covering panel including on

c) applying to the concave of ~~said the~~ covering panel, a decorative panel of a flexible material ~~(herein after "decorative panel")~~ of a contrasting appearance to the convex side of ~~said the~~ structure defining component, and positioned positioning the decorative panel in an overlying condition to ~~said the~~ covering panel and in a position to locate ~~said the~~ decorative panel inwardly of the perimeter of ~~said the~~ covering panel,

d) removing a region of the panel assembly ~~within a corresponding region of said panel assembly~~ encompassed by the perimeter of ~~said the~~ decorative panel to thereby expose the decorative panel to the concave side of ~~said the~~ panel assembly.